

FIG 2

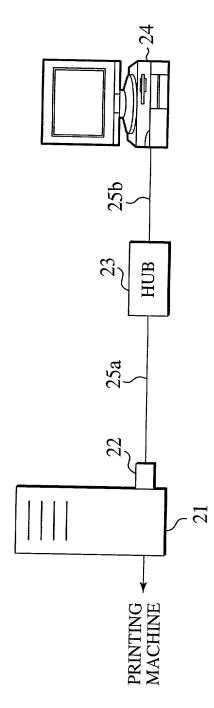


FIG.3

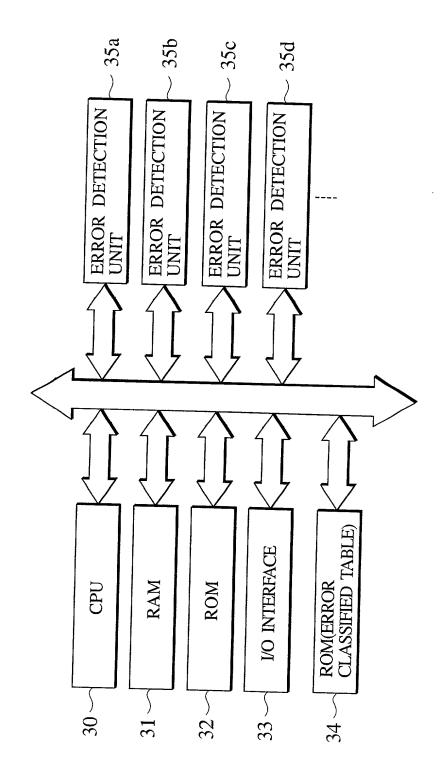


FIG.4A

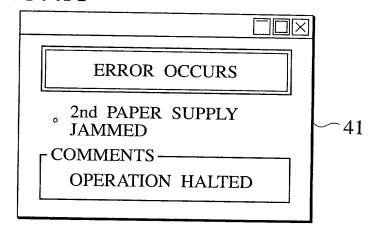


FIG.4B

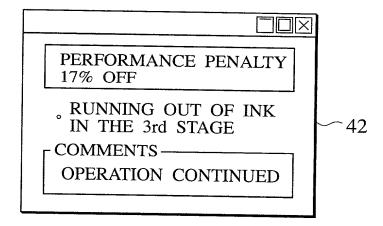
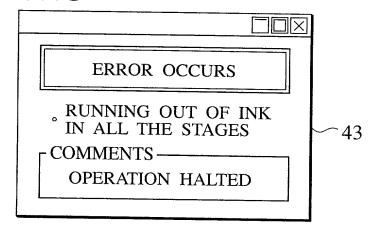
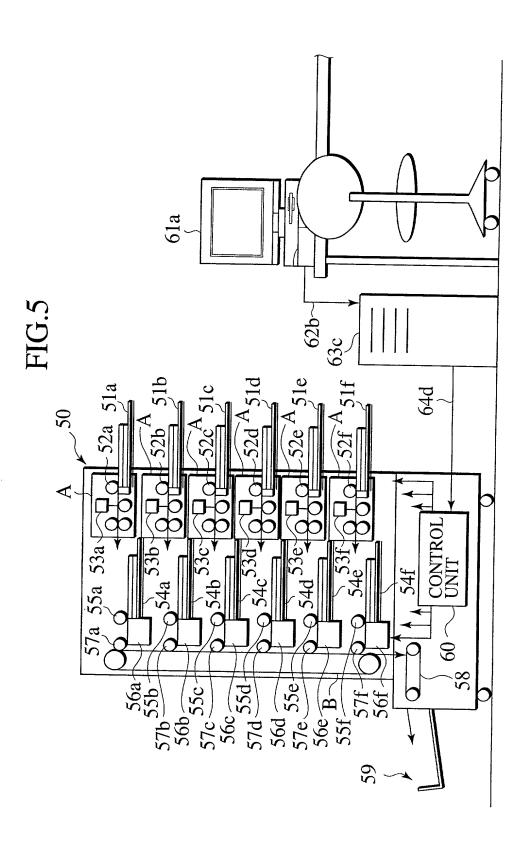
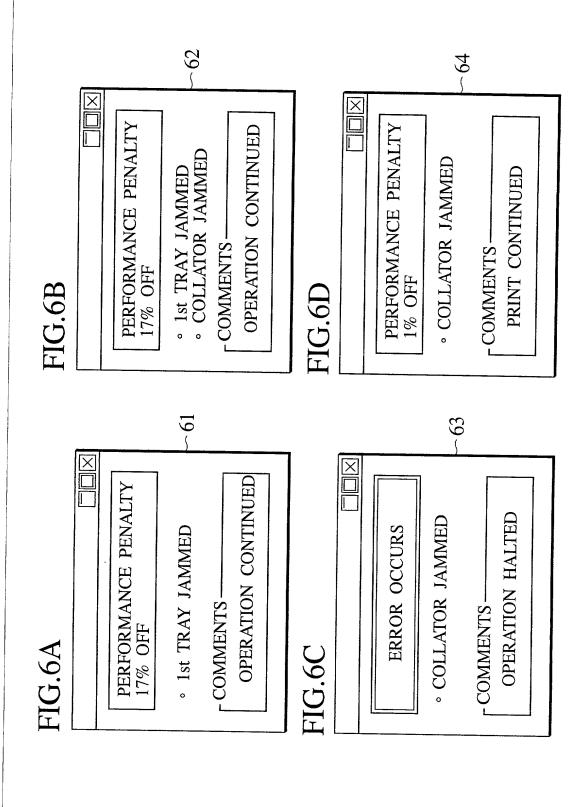


FIG.4C







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FIG.7A

Error type	/pe	2000
Ink error	Paper discharge error	LIIOI CIASS
No orest comme in all atores	No error occurs	No error occurs
INO CITOT OCCUIS III AII STABES	Error(s) occurs	Halting printing operation
Error occurs in a stage(s)	No error occurs	Penalty in throughput
with an operable stage(s)	Error(s) occurs	Halting printing operation
Errors occur in	No error occurs	Halting printing operation
all stages	Error(s) occurs	Halting printing operation

FIG. 7B

	Error type		
Ink error	Paper transportation error in a paper feed unit(s) or in a stacking tray(s)	Paper transportation error in a collator(s)	Error class
	No error occurs in	No error occurs	
	all stages	Error(s) occurs	
No error occurs		No arror occurs	Wille collaing Halting collaing operation
in all stages	Error occurs in	TAC CITOL OCCUES	-
	a stage(s) with an	France) occurs	While printing Penalty in throughput
	operable stage(s)	Litor(s) occurs	While collating Halting printing operation
	Errors occur in all stages		Halting printing operation
Error occurs in an stage(s)	Errors occur in all the stages having no ink error	Don't care	Halting printing operation
with an	No error occur in	No error occurs	Penalty in throughput
operable stage(s)	a stage(s) having no ink error	Error(s) occurs	While printing Penalty in throughput While collating Halting collating operation
No error occurs in all stages	Don't care	Don't care	Halting printing operation